Roppe Holding Company ESD S7.1 Tests

" Flooring Resistance " - Ohms

Conductive (SP) 12/1/2008

(4' x 4') 12% RH

(+ X +) 12/0 KH				
Resistance:	(100 Volts)		Point to Poir	nt (100 Volts)
	Point A	Point B		
1	2.12E+05	2.38E+05		
2	2.14E+05	1.97E+05	1	2.89E+05
3	2.26E+05	2.19E+05	2	2.58E+05
4	2.22E+05	2.03E+05	3	2.35E+05
5	2.33E+05	1.61E+05	4	2.44E+05
6	1.77E+05	2.03E+05	5	2.64E+05
Average	2.14E+05	1.97E+05	Average	2.58E+05
Maximum	2.33E+05	2.19E+05	Maximum	2.89E+05
Minimum	1.77E+05	1.61E+05	Minimum	2.35E+05
Std. Dev.	2.20E+04	2.15E+04	Std. Dev.	2.07E+04



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The data and conclusions of this report are based upon the information and samples supplied to Fowler Associates for the tests described herein. Product users should make his or her own tests to determine the suitability of the information and conclusions herein stated or implied for their intended use, and shall assume all risk and liability in connection therein.

Stephen Towler

Roppe Holding Company ESD STM97.1 Tests

"Resistance - with person/shoe" - Ohms
Conductive (SP) 12/1/2008

(4')	(4')	12%	RH
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Feet on Flo	100 Volts		
	Both Feet	Left Only	Right Only
1	1.02E+07	1.25E+07	1.29E+07
2	1.33E+07	1.42E+07	1.45E+07
3	1.15E+07	1.20E+07	1.42E+07
4	1.10E+07	1.12E+07	1.27E+07
5	1.03E+07	1.10E+07	1.24E+07
Average	1.13E+07	1.22E+07	1.33E+07
Maximum	1.33E+07	1.42E+07	1.45E+07
Minimum	1.03E+07	1.10E+07	1.24E+07

Std. Dev.

1.26E+06



1.28E+06

9.45E+05

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Roppe Holding Company ESD STM97.2 Tests

"Voltage with Person"

Conductive (SP)

12/1/2008

(4' x 4') 12% RH

Charge Generation Voltage (Peak Voltage)

Cofra S82 ESD Shoes Shoes

• • • • • • • • • • • • • • • • • • • •		
Floor	Grounded	Ungrounded
1	53	61
2	73	65
3	45	84
4	28	65
5	48	54
6	24	69
7	47	77
8	24	54
9	38	64
Average	42	66
Maximum	73	84
Minimum	24	54
Std. Dev.	16	10



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Roppe Holding Company ESD STM97.2 Tests

"Voltage with Person"

Conductive (SP)

1/6/2009

(4' x 4') 12% RH

Charge Generation Voltage (Peak Voltage)

Iron Age Chip Tech ESD Shoes

Floor	Grounded	Ungrounded
1	6	9
2	8	7
3	5	8
4	9	10
5	6	9
6	9	11
7	10	9
8	12	12
9	8	10
Average	8	9
Maximum	12	12
Minimum	5	7
Std. Dev.	2	2



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